

**REPORT**  
**Emission Test Chamber Study**  
**according to AFSSET**

**)Product: 495 D (31/06/10/007/17)**

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## 1 Introduction

Laboratoires WESSLING S.A.R.L was contracted by CLIPSO PRODUCTION to perform an emission test chamber study of the product 495 D according to AFSSET-Standard.

The emission chamber test according to the specifications of the AFSSET (Agence Française de Sécurité Sanitaire de l'Environnement et du Travail) is a French method for assessing indoor air relevance of construction products. The emission behaviour is tested with regard to VOC (volatile organic compounds), carcinogens (C1 and C2), mutagens (M1 and M2), sensitizing substances and aldehydes

## 2 Test data

<b>Product Data:</b>	
Product: CLIPSO 495 D	Production No.: 31/03/10/007/17
Production Date: 31/03/2010	Date of Reception: 03.08.2010
Packaging: aluminium	Test Period: 13.08.10 – 10.09.10
<b>Test Chamber Specifications:</b>	
Volume: 100 l – Test Chamber (Stainless Steel)	
Temperature: 23 °C	Humidity: 50 % rel. humidity
Exchange Rate: 0,5 h <sup>-1</sup>	Volume Flow 833 ml/min
Load factor: 0,10 m <sup>2</sup> /m <sup>3</sup>	Area-specific Air Exchange Rate: 0,5 m <sup>3</sup> /(m <sup>2</sup> h)
<b>Date and duration of air sampling:</b>	
16.08.2010	Tenax: 50 min (0,1 l/min) Multisorbent: 50 min (0,1 l/min) DNPH: 200 min (0,5 l/min)
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### 3 Test Method

The product was tested according to DIN EN ISO 16000-9 in a 100-liter test chamber made of stainless steel. The chamber was loaded on 13/08/2010. The test was designed for 28 days; the samples were taken on day 3 and on day 28.

According to the AFFSET scheme for wall textiles, the chamber was loaded with 1 m<sup>2</sup>/m<sup>3</sup>. According to the set air exchange 0,5 specific m<sup>3</sup>/ (m<sup>2</sup>h) – which correspond to an area of 0,10 m<sup>2</sup> materials tested.

The chamber was operated with a room air temperature of 23°C and 50% relative humidity. The supplied air was filtered by activated carbon.

The first sampling was done 3 days after loading the chamber by means of Tenax TA, Multisorbent and DNPH tubes performed. The resulting samples as well as the blank value were analyzed on VOC, aldehydes and carcinogens

At the end of the emission test on day 28 samples were taken by means of Tenax TA, Multisorbent and DNPH tubes to check the final values.

## 4 Results

### 4.1 VOC

In accordance with DIN EN ISO 16000-6, for the determination of volatile organic compounds in indoor air about 5 litres of the chamber air are passed through a stainless steel adsorption tube filled with Tenax TA by means of a sampling device. In the laboratory, the tubes are thermally desorbed and the released substances identified by GC / MS analysis.

**Table 4.1.1: VOC-results (3 d-measurement)**

Parameter (CAS Registry Number)	Group	CAS Registry Number	VOC-Concentration Test Chamber (µg/m <sup>3</sup> )	Guidance Value (µg/m <sup>3</sup> )
Propylene Glycol	VOC	57-55-6	2,5	
Acetic Acid	VOC	64-19-7	4,8	
<b>Sum of oxygenated hydrocarbons</b>			<b>7,3</b>	
Octamethyl-cyclotetrasiloxane	VOC	556-67-2	5,2	
Triethylamine	VOC	12-44-8	4	
Other siloxanes	VOC		<b>8</b>	
<b>Sum of other compounds</b>			<b>12,2</b>	
<b>VVOC (&lt;C6)</b>	VVOC		--	
<b>TVOC (C6-C16)</b>	VOC		<b>19,5</b>	<b>10.000</b>
<b>SVOC (&gt;C16-C22)</b>	SVOC		--	

**Table 4.1.2: VOC-results (28 d-measurement)**

Parameter (CAS Registry Number)	Group	CAS Registry Number	VOC-Concentration Test Chamber (µg/m <sup>3</sup> )	Guidance Value (µg/m <sup>3</sup> )
Toluene	VOC	71-43-2	2,1	
<b>Sum of aromatics hydrocarbons</b>			<b>2,1</b>	
Acetonitrile	VVOC	75-05-8	105	
Unidentified compounds	SVOC		23	
<b>Sum of other compounds</b>			<b>128</b>	
<b>VVOC (&lt;C6)</b>	VVOC		<b>105</b>	
<b>TVOC (C6-C16)</b>	VOC		<b>2,1</b>	<b>1.000</b>
<b>SVOC (&gt;C16-C22)</b>	SVOC		<b>23</b>	
<b>R-value</b>			<b>---</b>	<b>&lt;1</b>

CLI-value

## 4.2 Aldehydes

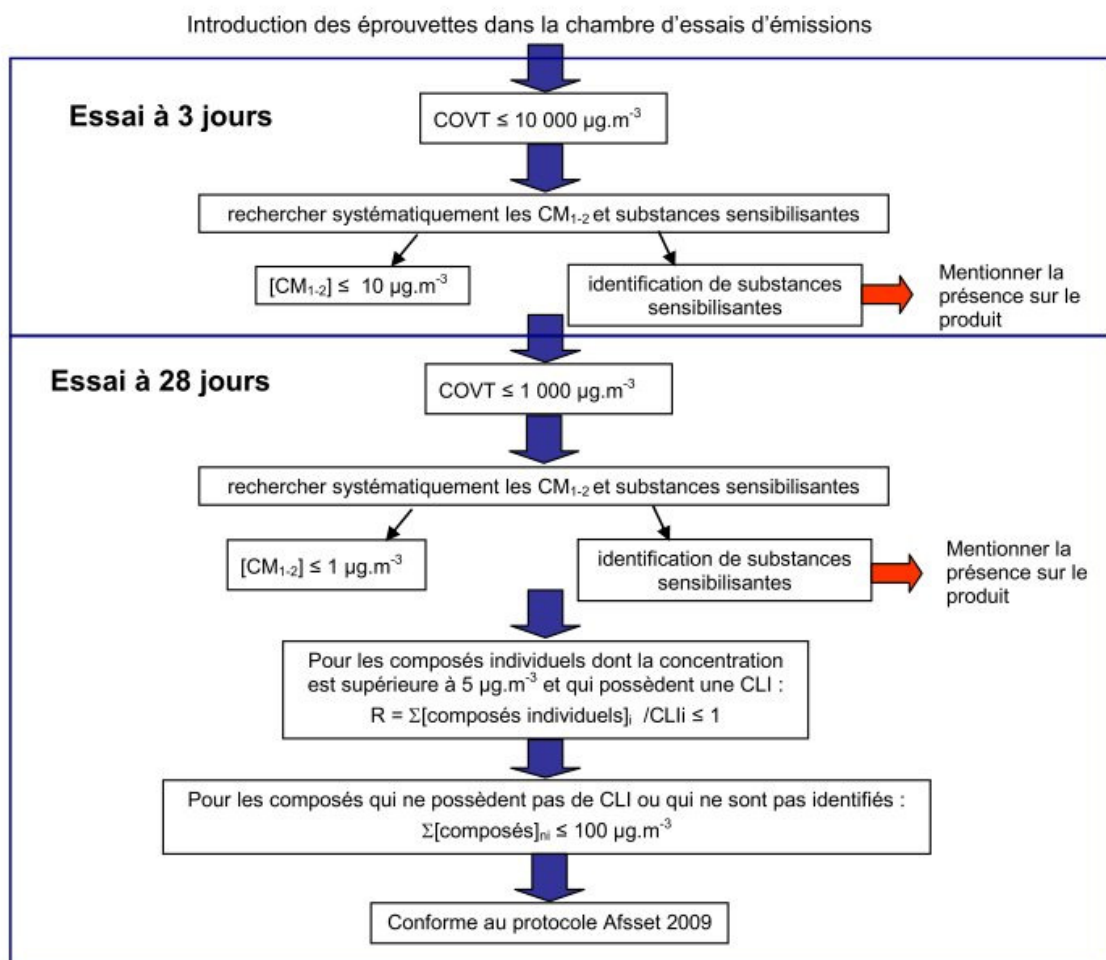
For the detection of aldehydes in indoor air 50 litres of air are directed through a derivatizing absorption medium (2,4-dinitrophenylhydrazine). The aldehydes in the air form corresponding hydrazones. After elution with acetone quality and quantity are determined by HPLC.

**Table 4.2.1: Aldehydes-results (28 d-measurement)**

Parameter	Concentration Test Chamber ( $\mu\text{g}/\text{m}^3$ )	R <sub>i</sub> (composé <sub>i</sub> / CLI <sub>i</sub> )
Formaldehyde	<2	
Acetaldehyde	3,3	
Propionaldehyde	<2	
Hexanal	<2	
Benzaldehyde	<2	
Decanal	<2	
Furaldehyde	<2	
Heptanal	<2	
Methacrolein	<2	
Nonanal	<2	
Octanal	<2	
Toluolaldehyde	<2	
2-Ethylhexanal	<2	
4-Methyl-2-Pentanon	<2	
2-Butanon u. Butrylal- dehyde	<2	
Acetophenon u. Valeraldehyde	<2	

## 5 Evaluation

The AFSSET 2009 protocol sets the following criteria for the emission test:





### **5.1 TVOC<sub>3</sub> and TVOC<sub>28</sub>**

For the TVOC concentration a limit value of  $\leq 10,000 \mu\text{g}/\text{m}^3$  after 3 days and  $\leq 1,000 \mu\text{g}/\text{m}^3$  after 28 days is defined in the AFSSET protocol (see AFSSET 3.2.3.1).

The TVOC emissions after 3 days are  $202 \mu\text{g}/\text{m}^3$  below the defined limit value of  $10,000 \mu\text{g}/\text{m}^3$ .

The TVOC emissions after 28 days are  $20 \mu\text{g}/\text{m}^3$  below the defined limit value of  $1,000 \mu\text{g}/\text{m}^3$ .

After 3 and 28 days no SVOC's were founded.

### **5.2 Carcinogens (C1 and C2) and mutagenic substances (M1 and M2)**

For carcinogens and mutagenic substances (Cat. C1/C2 and M1/M2 according to EU classification and TRGS 905) a limit value of  $10 \mu\text{g}/\text{m}^3$  after 3 days and  $1 \mu\text{g}/\text{m}^3$  after 28 days is defined in the AFSSET protocol (see AFSSET 3.1.3.1).

No carcinogens and mutagenic substances were analysed in the samples taken on day 3 and day 28. The product 495 D meets the criterion.

### **5.3 Sensitizing Substances**

If after 3 and 28 days of the substances:

- Glutaraldehyde (CAS No. 111-30-8)
- Hexamethylenetetramine (CAS 100-97-0)

are detected in the chamber, this shall be mentioned in the report (see AFSSET 3.1.3.2).

No sensitizing substances were detected after 3 and 28 days. This criterion is fulfilled by the product 495 D.

#### **5.4 R-value (day 28)**

An R-value of  $\leq 1$  after 28 days is given in the AFSSET protocol (see AFSSET 3.2.3.3). The R-value (CLI-value) is calculated based on the sum of all  $R_i$  values. This criterion is fulfilled by the product 495 D (*R-value: 0*)

#### **5.5 VOC without CLI**

After 28 days, the total concentration of VOCs without CLI has to be  $\leq 100 \mu\text{g}/\text{m}^3$  (see AFSSET 3.2.3.4).

The total concentration of VOCs without CLI after 28 days is lower than the required limit of  $100 \mu\text{g}/\text{m}^3$ . This criterion is fulfilled by the product 495 D.

## **6 Summary**

Laboratoire WESSLING S.A.R.L. was contracted by CLIPSO PRODUCTION to perform an emission test chamber study of the product 495 D according to AFSSET-Standard.

The TVOC limit values were not exceeded in the emission chamber testing of the product 495 D after 3 and 28 day.

The R-value (CLI-value) and the total concentration of VOCs without CLI after 28 days were under the limit values. Therefore the criterions given in the AFSSET protocol were fulfilled.

No CMR substances were analyzed in the 3-day and 28-day measurements done according to AFSSET 3.1.3.2.

The product 495 D fulfilled the test criteria given in the AFSSET protocol in the emission chamber test.

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